

INVENTORY NO.	SIGN. & DATE	REF. DOC. NO.
14027140713		



01. ALL EXTERNAL WELDS TO BE 8 mm. CONTINUOUS UNLESS OTHERWISE STATED.
02. ALL INTERNAL WELDS 6 mm CONTINUOUS UNLESS OTHERWISE STATED.
03. WHERE EVER CHAMFERS ARE REQUIRED IN WELDABLE ITEMS, SUITABLE CHAMFERS CAN BE PROVIDED BY FBM.
04. ALL ITEMS TO BE FLAME CUT ON N.C. M/CS.
05. FLATNESS OF SURFACES A, B, C, D SHOULD BE MAINTAINED WITHIN 3 mm MAXIMUM
06. FOR WELDING REFER WELDING INSTRUCTION 052-6152 PART 0.
07. 20 mm WELD TO BE D.P. TESTED, AS PER CORP. STD. AA0622101 GRADE III
08. **IMPORTANT:-** STATOR TO BE SHOT BLASTED BEFORE PRIMER PAINTING TO AM54173.

GES. NO. 404576091 VAR. 00

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